

Sup Monday

Work Order ID 120596

120596

Page 1

June-05-14 9:49:30 AM

Item ID: D412-760-217

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Lightweight Baggage Compartment Protector Includes The Ceiling

Start Date: 6/05/14

Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/09/14

Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: W

Date: _____

Tooling: _____

Date: _____

Run Start *NR1*

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D412-760	G								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D412-760-217 CHG003								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
06
9-89

JUN 09 2014

①

MJS 14-06-06

DAS
32
9-89

14/6/6

④

DAS
31
9-89

JUN 09 2014

DAS
06
9-89

①

Work Order ID 120596

120596

Page 2

June-05-14 9:49:30 AM

Item ID: D412-760-217

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

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Start Date: 6/05/14

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Cust Item ID:

Required Date: 6/09/14

Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D412-760-217

Location:

Ship

JUN 09 2014

DAS
06
9-89

2

140

0.00

140

QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

ML5 14-06-09

14-6-9

Picklist Print

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Work Order ID: 120596

120596

Parent Item: D412-760-217

D412-760-217

Parent Item Name: Lightweight Baggage Compartment Protector Includes The Ceiling

Start Date: 6/05/14

Required Date: 6/09/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.05.08 NEW ISSUE DD VERF:EC
12.10.17 AS PER ECN12-652 VERF:JLM

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3628-5		Manufactured	No			110	Each	1,351.000	43	43			
---------	--	--------------	----	--	--	-----	------	-----------	----	----	--	--	--

D3628-5

Cupped Washer

DAS
06
9-89

Location

Loc Qty

Loc Code

ST057

1151

96385

1151

ST059

200

89455

180

96309

20

**

DAS
32

9-89

DAS
31
9-89

96385 230

96309 200

D3952-3

D3952-3

Placard

DAS
06
9-89

Location

Loc Qty

Loc Code

ST075

2

89456

2

**

68-6
32
9-89

DAS
31
9-89

89456

D4640-1

D4640-1

RH Fwd Wall Protector

DAS
06
9-89

Location

Loc Qty

Loc Code

ST500

21

95110

21

**

68-6
32
9-89

DAS
31
9-89

95110

D4640-3

D4640-3

Fwd Wall Protector

DAS
06
9-89

Location

Loc Qty

Loc Code

ST500

1

96387

1

**

DAS
32
9-89

DAS
31
9-89

96387

Picklist Print

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Work Order ID: 120596

Parent Item: D 412-760-217

Parent Item Name: Lightweight Baggage Compartment Protector Includes The Ceiling

120596

D412-760-217

Start Date: 6/05/14

Required Date: 6/09/14

Start Qty: 1.00

Required Qty: 1.00

D4640-5

Manufactured No

110 Each

0.0000

D4640-5

LH Wall Protector

D4640-7

Manufactured No

110 Each

2.0000

D4640-7

Aft Wall Protector

Location

Loc Qty

Loc Code

ST500

2

96389

2

D4640-9

Manufactured No

110 Each

1.0000

D4640-9

RH Aft Wall Protector

Location

Loc Qty

Loc Code

ST500

1

96390

1

D4640-11

Manufactured No

110 Each

1.0000

D4640-11

Floor Protector

Location

Loc Qty

Loc Code

ST500

1

96391

1

D4640-13

Manufactured No

110 Each

1.0000

D4640-13

Door Protector

Location

Loc Qty

Loc Code

ST500

1

96392

1

D4640-15

Manufactured No

110 Each

0.0000

D4640-15

Ceiling Protector

96388

96389

96389

96390

96391

96392

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Shop Packet Print

Page 2

Picklist Print

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Work Order ID: 120596

120596

Parent Item: D412-760-217

D412-760-217

Parent Item Name: Lightweight Baggage Compartment Protector Includes The Ceiling

Start Date: 6/05/14

Required Date: 6/09/14

Start Qty: 1.00

Required Qty: 1.00

80-004-2-6

Purchased

No

110

Each

2,336.000

36

36

80-004-2-6

Insert

DAS
32
9-89

Location

Loc Qty

Loc Code

ST380

2336

123839

27

124303

51

124506

1

124720

1546

124747

250

124934

208

125402

113

125667

4

m125841

136

DAS
32
9-89

DAS
31
9-89

M124303

80-004-2-8

Purchased

No

110

Each

34.0000

7

7

80-004-2-8

INSERT

DAS
06
9-89

Location

Loc Qty

Loc Code

ST380

34

111506

2

115720

2

121500

22

123016

8

DAS
32
9-89

DAS
31
9-89

M121500

MS27039-1-04

Purchased

No

110

Each

170.0000

36

36

MS27039-1-04

Screw

DAS
06
9-89

Location

Loc Qty

Loc Code

ST305

170

124555

160

m128228

10

DAS
32
9-89

DAS
31
9-89

124555

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Shop Packet Print

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Picklist Print

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Work Order ID: 120596

120596

Parent Item: D412-760-217

D412-760-217

Parent Item Name: Lightweight Baggage Compartment Protector Includes The Ceiling

Start Date: 6/05/14

Required Date: 6/09/14

Start Qty: 1.00

Required Qty: 1.00

MS27039-1-05

Purchased

No

110

Each

42.0000

7

MS27039-1-05

SCREW

DAS
32
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST305

42

124555

42

MS27039-1-10

Purchased

No

110

Each

745.0000

3

MS27039-1-10

SCREW

DAS
32
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST305

106

m126474

1

m128401

105

ST506

600

m128635

600

st507

39

m127993

39

NAS1149F0363P

Purchased

No

110

Each

745.0000

6 6

NAS1149F0363P

WASHER

DAS
32
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST510a

745

124555

600

125445

145

DAS
06
9-89

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Shop Packet Print

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DAS
06
9-89

JUN 09 2014

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REFERENCE ONLY

IIN-D412-760

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Qty -111	Qty -113	Part Number	Description
X		D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
	X	D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT
1	1	D3933-1	LH AFT CABIN WALL PROTECTOR
1	1	D3933-2	RH AFT CABIN WALL PROTECTOR
1		D3935-1	LH PYLON PROTECTOR
1		D3935-2	RH PYLON PROTECTOR
	1	D3935-3	LH PYLON PROTECTOR
	1	D3935-4	RH PYLON PROTECTOR
14	14	D3942-1	ANGLE
10	10	D3942-3	CLIP
4	4	MS27039-4-10	SCREW
6	6	MS27039-4-14	SCREW
6	6	MS27039-5-08	SCREW
8	8	MS27039-5-12	SCREW

Qty -211	Qty -213	Qty -215	Qty -217	Part Number	Description
X				D412-760-211	BAGGAGE COMPARTMENT PROTECTOR KIT
	X			D412-760-213	BAGGAGE COMPARTMENT CEILING PROTECTOR KIT
		X		D412-760-215	CARGO FLOOR PROTECTOR KIT
			X	D412-760-217	LIGHTWEIGHT BAGGAGE COMPARTMENT PROTECTOR KIT
36	7	8		D3628-1	CUPPED WASHER
			43	D3628-5	CUPPED WASHER
1				D3876-1	RH FORWARD WALL PROTECTOR
1				D3876-3	FORWARD WALL PROTECTOR
1				D3876-5	LH WALL PROTECTOR
1				D3876-7	AFT WALL PROTECTOR
1				D3876-9	RH AFT WALL PROTECTOR
1		1		D3876-11	FLOOR PROTECTOR
1				D3876-13	DOOR PROTECTOR
1		1		D3952-1	PLACARD
				D3952-3	PLACARD
	1			D4438-1	CEILING PROTECTOR
				D4640-1	RH FWD WALL PROTECTOR
				D4640-3	FORWARD WALL PROTECTOR
				D4640-5	LH WALL PROTECTOR
				D4640-7	AFT WALL PROTECTOR
				D4640-9	RH AFT WALL PROTECTOR
				D4640-11	FLOOR PROTECTOR
			1	D4640-13	DOOR PROTECTOR
			1	D4640-15	CEILING PROTECTOR
36		8	36	I80-004-2-6	INSERT
	7		7	I80-004-2-8	INSERT
36		8	36	MS27039-1-04	SCREW
	7		7	MS27039-1-05	SCREW
	3		3	MS27039-1-10	SCREW
	6		6	INAS1149F0363P	WASHER (AN960-10)

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Revision: G
Date: 13.01.03